



Material - EN CW609N

Standard Specification for Copper and Copper Alloy Rod for Free Machining Purpose

Group - Non Ferrous Copper Alloys

Sub Group - EN CW609N Copper and Copper Alloy Rod for Free Machining Purpose

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Rod

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.050 max.	As Raw or Solution Heat Treated	
Iron	Fe %	0.300 max.		
Nickel	Ni %	0.300 max.		
Lead	Pb %	3.500 - 4.200		
Tin	Sn %	0.300 max.		
Other	Ot %	0.200 max.		
Copper	Cu %	57.000 - 59.000		
Zinc	Zn %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 360 min. Yield Strength in Mpa 150 - 520 Elongation in % 5 min. Reduction of Area in % - Hardness in BHN 90 - 160 Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN 12164 CuZn38Pb4	DIN	Germany	Rod
C 3604 W	JIS	Japan	Rod
C 3605 BD	JIS	Japan	Rod
C 3605 BE	JIS	Japan	Rod
CuZn38Pb4	EN	European Union	Rod
CuZn38Pb4	AFNOR NF	France	Rod
CW609N	AFNOR NF	France	Rod

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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